

Production Part Approval Dimensional Results

cavity 1

ORGANIZATION: igus GmbH SUPPLIER/VENDOR CODE:				PART NUMBER: GTM-0913-010 PART NAME: DESIGN RECORD CHANGE LEVEL: - ENGINEERING CHANGE DOCUMENTS:		
INSPECTION FACILITY:						
ITEM	DIMENSION / SPECIFICATION	SPECIFICATION / LIMITS	QTY. TESTED	ORGANIZATION MEASUREMENT (DATA)	OK	not OK
0	weight of part Waage	g	5	1. 0.087 2. 0.088 3. 0.088 4. 0.088 5. 0.088	X X X X X	
1	d2 0° to IP Messschieber	13-0,20 mm	5	1. 12.916 2. 12.923 3. 12.917 4. 12.914 5. 12.916	X X X X X	
1	d2 90° to IP Messschieber	13-0,20 mm	5	1. 12.919 2. 12.937 3. 12.927 4. 12.932 5. 12.930	X X X X X	
2	plug gauge moves (d1) Prüfstift	9,2+-0,2 mm	5	1. 9.350 2. 9.350 3. 9.350 4. 9.350 5. 9.350	X X X X X	
2	plug gauge sticks (d1) Prüfstift	9,2+-0,2 mm	5	1. 9.360 2. 9.360 3. 9.360 4. 9.360 5. 9.360	X X X X X	
3	b1 0° Bügelmessschraube	1-0,05 mm	5	1. 0.967 2. 0.959 3. 0.957 4. 0.961 5. 0.964	X X X X X	



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ITEM	DIMENSION / SPECIFICATION	SPECIFICATION / LIMITS	QTY. TESTED	ORGANIZATION MEASUREMENT (DATA)	OK	not OK
3	b1 90° Bügelmessschraube	1-0,05 mm	5	1. 0.957 2. 0.962 3. 0.956 4. 0.962 5. 0.954	X X X X X	
3	b1 180° Bügelmessschraube	1-0,05 mm	5	1. 0.970 2. 0.982 3. 0.957 4. 0.954 5. 0.956	X X X X X	
3	b1 270° Bügelmessschraube	1-0,05 mm	5	1. 0.958 2. 0.960 3. 0.960 4. 0.961 5. 0.963	X X X X X	

Blanket statements of conformance are unacceptable for any test results.

March
2006

CFG-1003

SIGNATURE
kwiederhold

TITLE

DATE
Tuesday, September 1, 2020

Production Part Approval Dimensional Results

cavity 2

ORGANIZATION: igus GmbH SUPPLIER/VENDOR CODE:				PART NUMBER: GTM-0913-010 PART NAME: DESIGN RECORD CHANGE LEVEL: - ENGINEERING CHANGE DOCUMENTS:		
INSPECTION FACILITY:						

ITEM	DIMENSION / SPECIFICATION	SPECIFICATION / LIMITS	QTY. TESTED	ORGANIZATION MEASUREMENT (DATA)	OK	not OK
0	weight of part Waage	g	5	1. 0.088 2. 0.088 3. 0.087 4. 0.087 5. 0.087	X X X X X	
1	d2 0° to IP Messschieber	13-0,20 mm	5	1. 12.904 2. 12.916 3. 12.919 4. 12.901 5. 12.907	X X X X X	
1	d2 90° to IP Messschieber	13-0,20 mm	5	1. 12.914 2. 12.930 3. 12.938 4. 12.922 5. 12.927	X X X X X	
2	plug gauge moves (d1) Prüfstift	9,2+-0,2 mm	5	1. 9.350 2. 9.350 3. 9.350 4. 9.350 5. 9.350	X X X X X	
2	plug gauge sticks (d1) Prüfstift	9,2+-0,2 mm	5	1. 9.360 2. 9.360 3. 9.360 4. 9.360 5. 9.360	X X X X X	
3	b1 0° Bügelmessschraube	1-0,05 mm	5	1. 0.963 2. 0.959 3. 0.956 4. 0.965 5. 0.961	X X X X X	



Production Part Approval Dimensional Results

cavity 2

ORGANIZATION: igus GmbH SUPPLIER/VENDOR CODE:				PART NUMBER: GTM-0913-010 PART NAME: DESIGN RECORD CHANGE LEVEL: - ENGINEERING CHANGE DOCUMENTS:		
INSPECTION FACILITY:						
ITEM	DIMENSION / SPECIFICATION	SPECIFICATION / LIMITS	QTY. TESTED	ORGANIZATION MEASUREMENT (DATA)	OK	not OK
3	b1 90° Bügelmessschraube	1-0,05 mm	5	1. 0.963 2. 0.966 3. 0.959 4. 0.965 5. 0.962	X X X X X	
3	b1 180° Bügelmessschraube	1-0,05 mm	5	1. 0.967 2. 0.971 3. 0.966 4. 0.970 5. 0.969	X X X X X	
3	b1 270° Bügelmessschraube	1-0,05 mm	5	1. 0.972 2. 0.966 3. 0.968 4. 0.962 5. 0.963	X X X X X	

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